

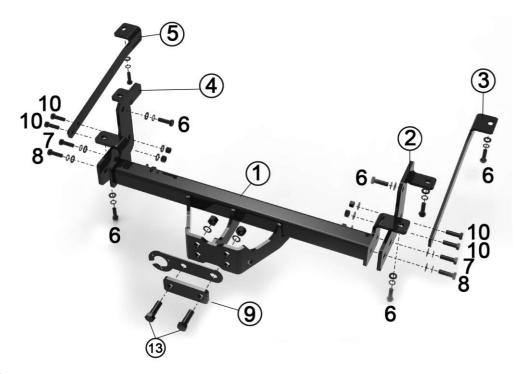
FITTING INSTRUCTIONS TREI03

Renault Master 2010 On Vauxhall Movano 2010 On

Parts List:

Part No:	Description:	Size:	Torque	Qty:
1	Crossbar			1
2	R/H Sidearm			1
3	R/H Sidearm Long			1
4	L/H Sidearm			1
5	L/H Sidearm Long			1
6	Bolt + Washer (30mm OD) + Lock Washer	M12 x 45 x 1.75	80Nm	8
7	2 x Bolt + 4 Washers (30mm OD) + 2 x Nyloc Nuts	M12 x 45 x 1.75	80Nm	2
8	Bolt + Washer (30mm OD) + Lock Washer	M12 x 45 x 1.75	80Nm	2
9	Coupling Packer	10mm		1
10	4 x Bolt + 8 x Washer (30mm OD) + 4 x Nyloc Nuts	M12 x 45 x 1.75	80Nm	4
11	Electrics Plate			1
12	Towball Cover			1
13	Bolt + Lock Washer + Nut	M16 x 60 x 2.0	200Nm	2

Fitting:



Fitting:

- 1. Remove the towing eye located on the left hand chassis rail and clean captive threads thoroughly.
- 2. Using bolts (6), attach but do not secure, crossbar (1) to the rear most mounting points to support the weight.
- 3. Attach, but do not secure, sidearm (2) to the chassis using bolts (6). Fit bolts (7) & (8) to the cross bar.
- 4. Attach, but do not secure, sidearm (3) to the vehicle using bolts (6). Secure sidearm (2) to sidearm (3) using bolts (10).
- 5. Attach, but do not secure, sidearm (4) to the chassis using bolts (6). Fit bolts (7) & (8) to the cross bar.
- Attach, but do not secure, sidearm (5) to the vehicle using bolts (6). Secure sidearm (4) to sidearm (5) using bolts (10).
- Tighten all bolts to the recommended torque values (See table above).

Note: This towbar must be used with a Class A50-1 or A50-X towball, which dimensionally conforms to A50-1 with a 'D' & 'S' value greater than or equal to that of the towbar.

Manufacturers towing limits must be observed for towing capacity





