

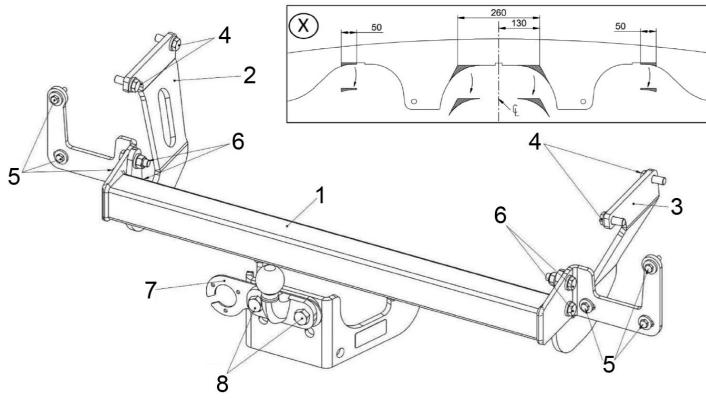
FITTING INSTRUCTIONS TPEI84

Citroen Dispatch / Space Tourer Peugeot Expert / Traveller Toyota Proace – Late 2016 Onwards

Parts List:

Part No:	Description:	Size:	Torque	Qty:
1	Cross Bar			1
2	Left Side Arm			1
3	Right Side Arm			1
4	Bolt & Washer	M12 x 45 x 1.75mm	120Nm	4
5	Bolt & Washer	M8 x 35 x 1.25mm	24Nm	6
6	Bolt + Nyloc Nut & Washer	M12 x 45 x 1.75mm	120Nm	4
7	Electrical Plate			
8	Nut, Bolt & Lock Washer	M16 x 60 x 2.00mm	200Nm	2

Fitting:



Fitting:

- 1. Remove Bumper beam fixings at position (5) on image below. (Removing bumper side panels will give better access).
- Only on L2 Long Wheel Base models See bumper cut image (X)
- 3. Remove lower bumper fixings and insert crossbar (1) inside bumper. Loosely attach crossbar (1) to the rear panel using
- Loosely attach Sidearms (2) & (3) to the chassis using bolts (4) and to the crossbar (1) using bolts (6).
- Fully tighten all bolts to the recommended torque settings (Starting with bolts (5)) and re-fit the bumper.

Note: This towbar must be used with a Class A50-1 or A50-X towball, which dimensionally conforms to A50-1 with a 'D' & 'S' value greater than or equal to that of the towbar.

Manufacturers towing limits must be observed for towing capacity



